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Asphalt Cement (AC) 101: The Oil Refining Process

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Crude Oil

- "Crude oil is a naturally occurring, yellowish-black liquid found in geological formations beneath the Earth's surface"
- It is a mixture of numerous different hydrocarbons
- Each oil has a unique mix of molecules, which define its properties, like color and viscosity

Composition by weight

Element	Percent range
Carbon	83 to 85%
Hydrogen	10 to 14%
Nitrogen	0.1 to 2%
Oxygen	0.05 to 1.5%
Sulphur	0.05 to 6.0%
Metals	< 0.1%



Getty Image



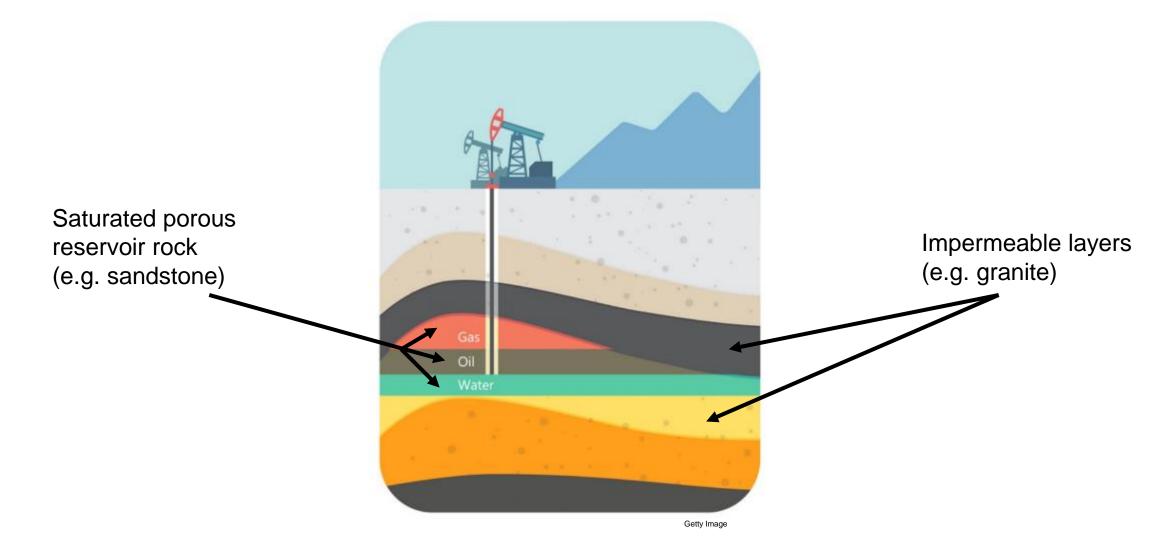
Crude Oil Origin

Mud build up and presses down. Dead plant and animals fall to the bottom of the sea. High pressure and heat turn the mud into rock. The remains become oil and gas. Mud builds up in layer and presses down. Water 300 to 400 million years ago 50 to 100 million years ago Present time

E‰onMobil

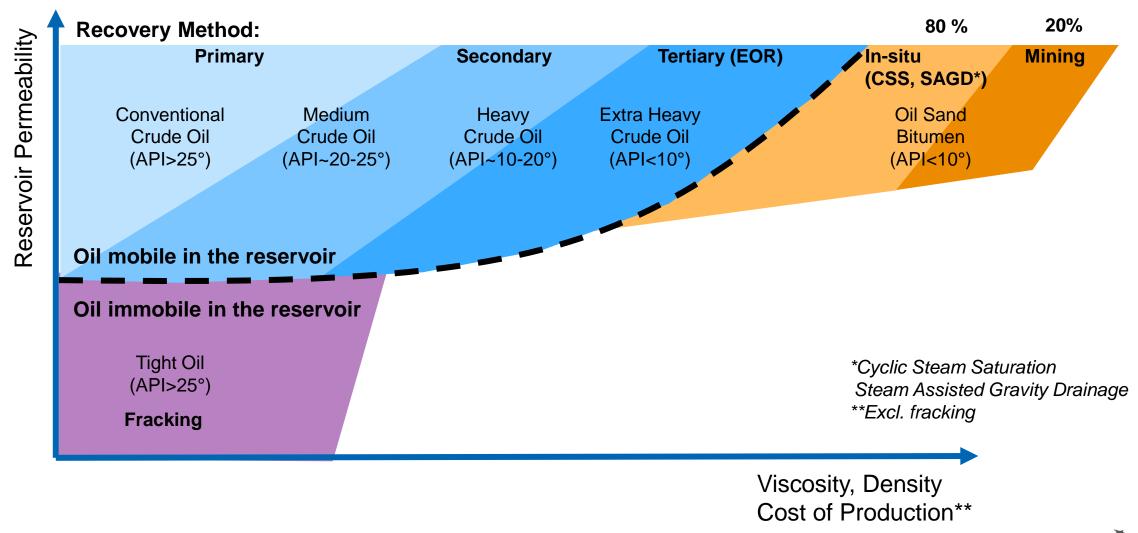
Getty Image

Crude Oil Reservoir

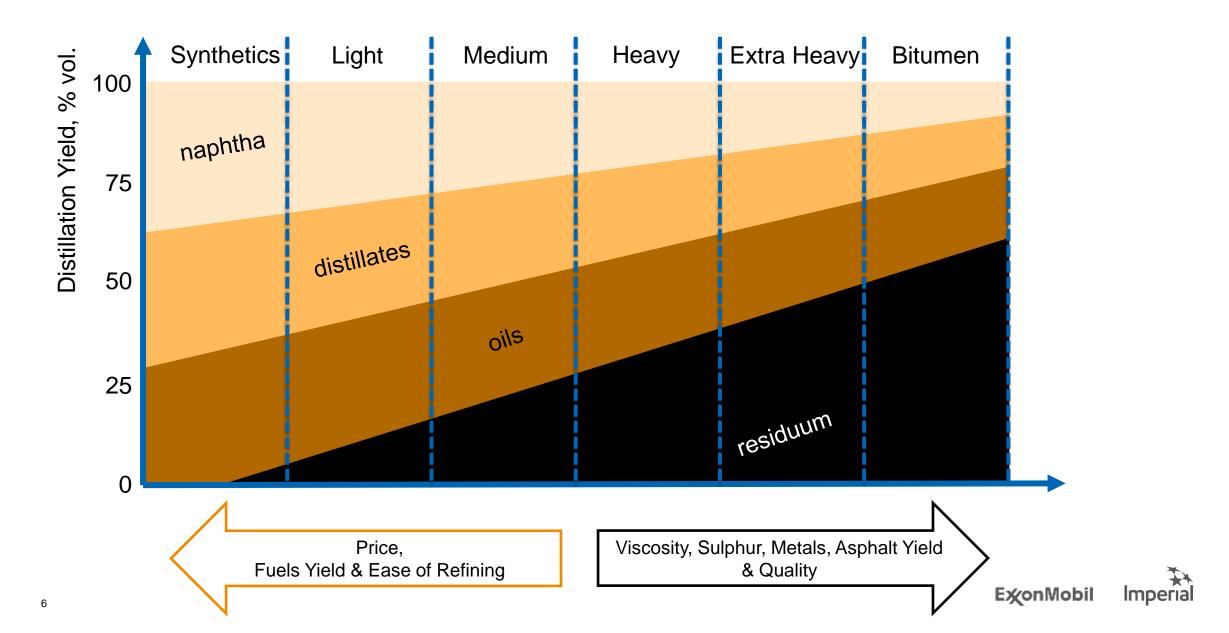




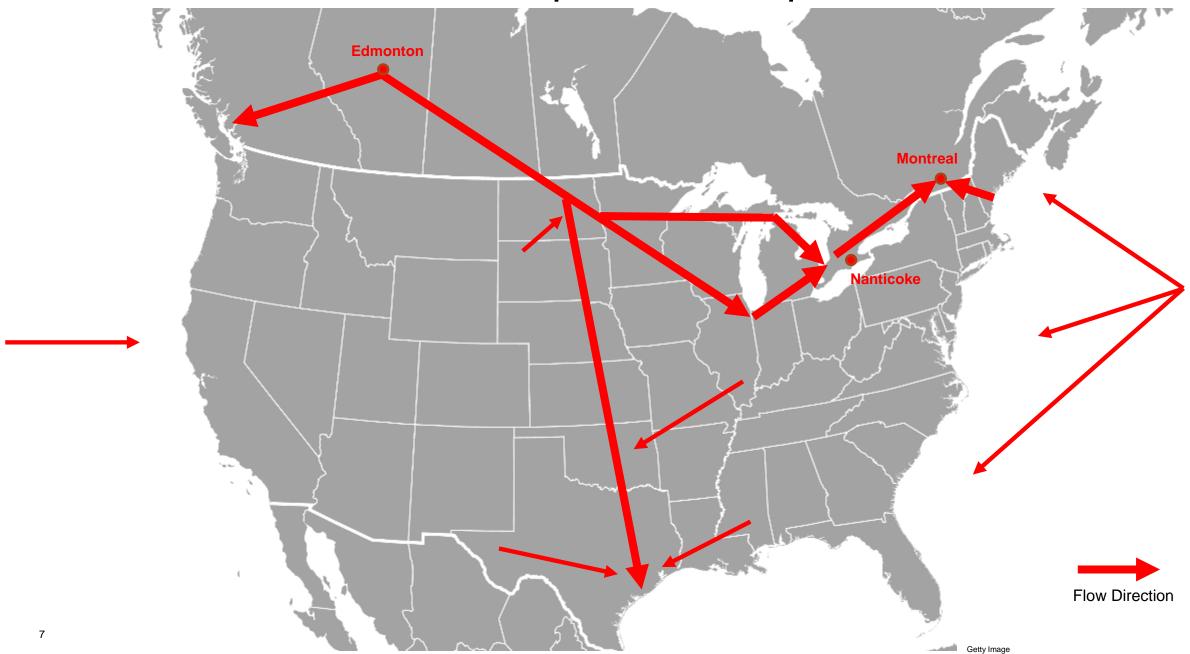
Types of Crude Oils & Recovery Methods



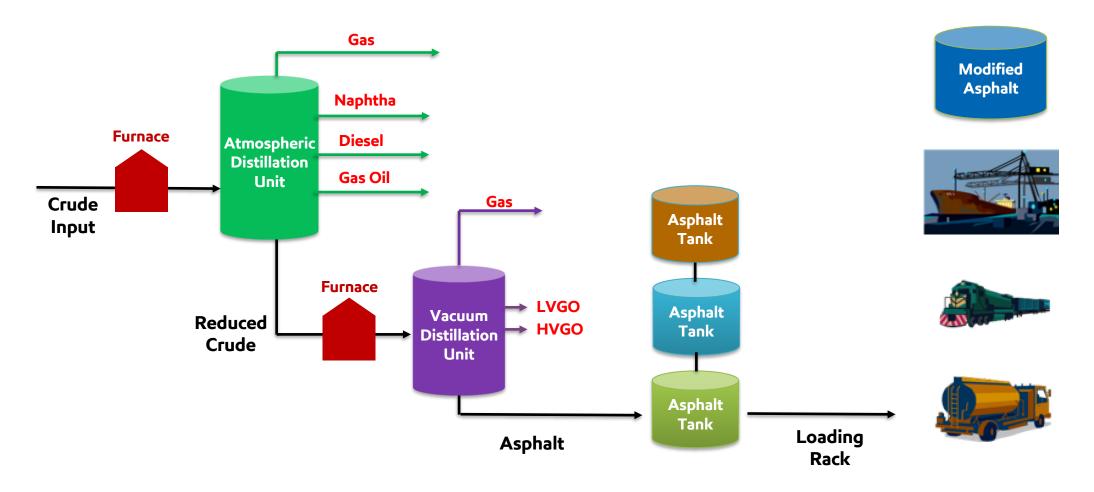
Crudes Vary in Composition & Value



Crude Pipeline Example



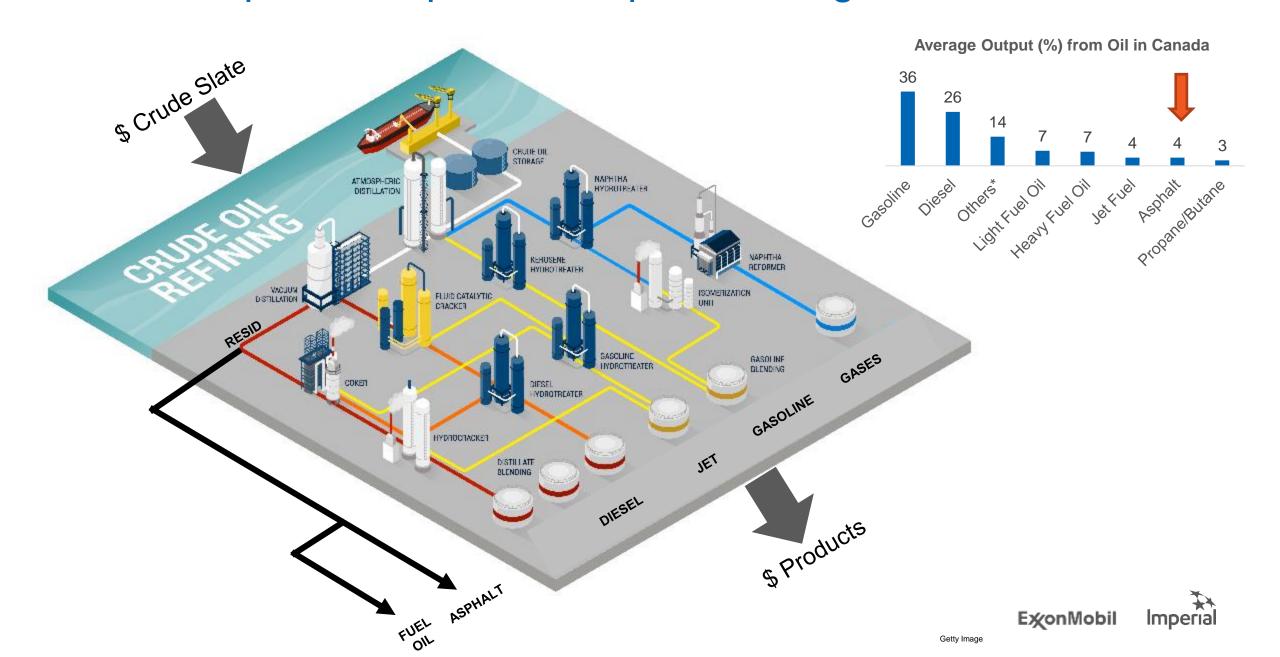
Straight-run Asphalt = Vacuum Distillation Residue



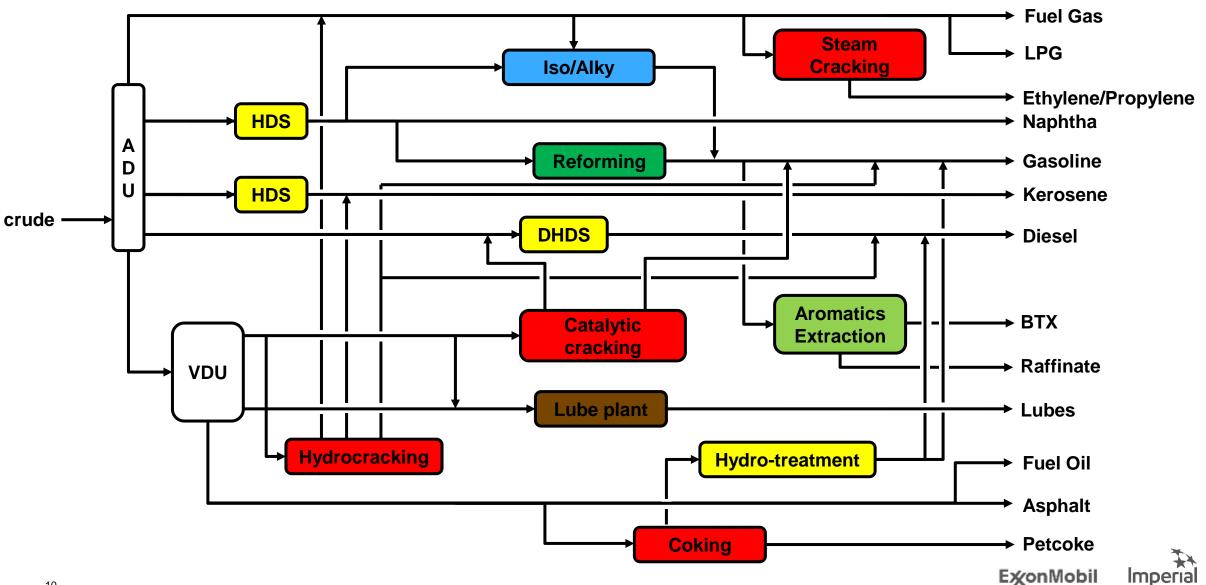
Refinery Operation Relies on Throughput



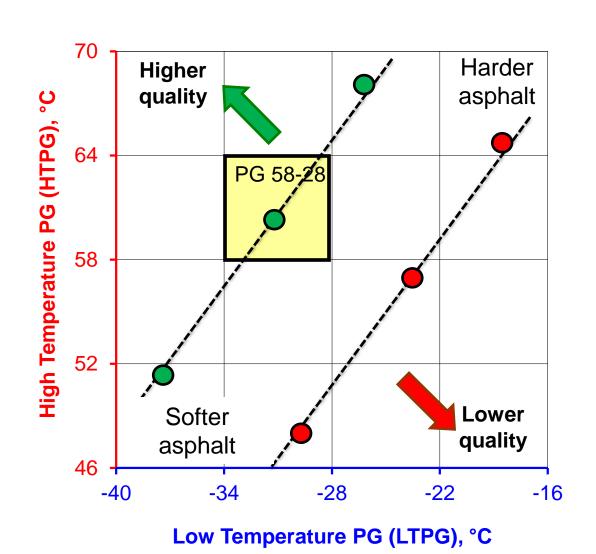
Refineries Optimize Inputs & Outputs, Configuration Limited



Refinery Configuration Drives Input & Output Choices

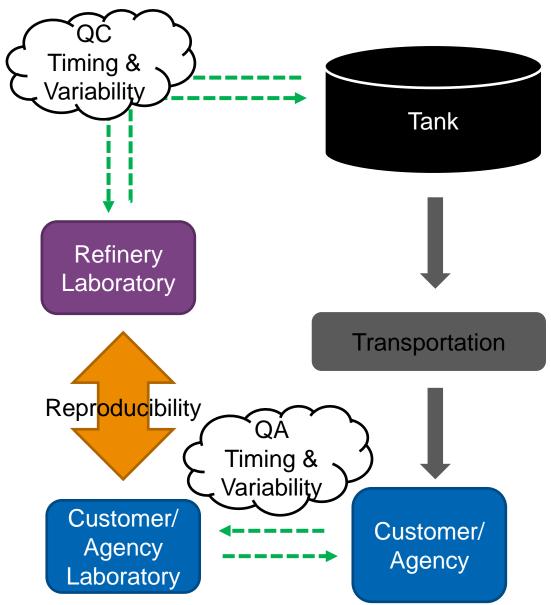


Asphaltic Crude Quality & Distillation Target = The Two Levers to Target a PG Asphalt



Western Canadian Crudes* 70 64 52 46 -22 -34 -28 -16 -40 LTPG, °C *Kriz, P. et al, CTAA 2012 ExonMobil

Quality Assurance & Testing



Testing needs to be based on science & field validation, & also must be fast, practical & reproducible

Test duration & variability increase cost

More tanks, heating, corrections, delays, disputes etc.

Key Takeaways

- Canadian oil sands yield top tier asphaltic feedstock
- Straight-run refinery operation yield premium asphalt grades
- Crude oil and asphalt binder are complicated materials
- Refineries exist to produce fuels, asphalt is 4% → maximize residual molecule uplift
- Crude extraction and refinery operation continue to see advancements
- Asphalt requires specific handling requirements and must be respected accordingly
- Support science based, field validated, practical & reproducible specifications



Thanks for your attention!



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